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Note

Effect of impurities on orthorhombic (II) – hexagonal (I) transformation of potassium sulphate

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Potassium sulphate has been said to invert from an orthorhombic modification to a hexagonal modification around 590 "C according to Bredig', who has determined the structure of the high-temperature phase. Even though there are several papers $2, 3, 4, 10$ in the literature describing the crystallography, reversibility, quantitative thermodynamic and kinetic aspect of this transformation, there is limited information regarding the effect of impurities on the enthalpy, kinetics and energetics of the transformation. We have now investigated this aspect and such a study is of particular importance owing to the fact that impurities markedly affect the phase transformation of solids⁵. Moreover, this study may throw some light on the mechanism of this transformation.

In the present investigation, the kinetics and energetics of orthorhombic(II) hexagonal(I) transformation of potassium sulphate in the presence of known amounts of different impurity cations have been studied. The values of enthalpy of transformation (AH) and energy of activation (E_a) for different impurity-doped samples of potassium sulphate have been evaluated from DTA data.

EXPERIMENTAL

All the samples of pure and doped potassium sulphate were prepared according to the method adopted by Rao et al.⁶ Known amounts of impurity cations (Na⁺, $Li⁺$, NH₄⁺, Cu²⁺, Ni²⁺, Zn²⁺, Cd²⁺) were taken in the form of sulphates along with the pure potassium sulphate. The impurity cations were chosen on the basis of their ionic size. All the chemicals used were of analytical grade.

The DTA curves were obtained byemployinga "Fisher Differential thermalyzer" Model 260, fitted with an automatic voltage stabilizer, recorder and amplifier. The curves were recorded with a constant heating rate of 10° C min⁻¹, under controlled conditions (packing, particle size, etc.). Calcined α -alumina was used as reference material. The activation energy was calculated following the method of Borchardt and Daniels⁷. ΔH values were computed by comparing the area of transformation

TABLE 1

 Hf^b Hr_b **Sample** *Impurity⁸* $Tf_{(i)}$ $Tf_{(P)}$ $Tr_{(P)}$ $E_{a}f$ **Ionic** No. $(%)$ $(^{\circ}C)$ $(°C)$ $(°C)$ kcal kcal kcal radii $mole^{-1}$ $mole^{-1}$ $mole^{-1}$ (nm) $\mathbf{1}$ None 552 581 570 2.40 2.14 229 K^+ $= 0.133$ $\overline{2}$ Na (0.5) 534 580 570 2.00 2.40 144 $\overline{\mathbf{3}}$ N_a (1.0) 537 578 565 1.90 2.10 160 4 Na (2.0) 542 578 564 1.80 1.90 179 Na⁺ $= 0.095$ 5 Na (5.0) 544 576 561 1.70 1.70 190 6 547 Na (10.0) 576 561 1.10 0.80 233 $\overline{7}$ Li (1.0) 533 576 561 1.80 2.30 122 8 Li (5.0) 553 575 562 1.80 2.20 192 Li⁺ $= 0.060$ $\overline{9}$ Li (10.0) 556 573 561 1.70 2.10 210 10 Li (20.0) 561 573 561 1.50 1.60 220 568 2.30 275 11 $NH_4(0.5)$ 553 578 2.10 12 NH₄ (1.0) 555 577 568 1.90 2.30 345 13 $NH₄$ (2.0) 557 575 568 1.90 2.20 370 $NH_4^+ = 0.148$ 14 $NH_4(5.0)$ 561 572 567 1.80 2.10 400 15 $NH₄$ (10.0) 564 568 564 1.60 2.00 428 (0.5) 569 16 $_{cu}$ </sub> 555 557 2.10 2.50 313 17 $\mathbf{C}\mathbf{u}$ (1.0) 557 568 556 1.80 2.20 355 18 (2.0) 560 568 555 1.70 $Cu²⁺$ $\mathbf{C}\mathbf{u}$ 2.10 370 $= 0.072$ 19 $\mathbf{C}\mathbf{u}$ (5.0) 559 567 555 1.30 1.50 358 20 Cu (10.0) 556 565 553 1.10 1.30 349 21 N_i 550 570 2.30 (0.5) 553 2.60 195 22 Ni (1.0) 550 568 550 1.90 2.40 200 23 Ni (2.0) 555 568 550 1.80 223 $Ni²⁺$ 2.20 $= 0.069$ 24 Ni 557 567 543 1.70 242 (5.0) 1.40 25 Ni (10.0) 559 566 538 1.20 260 1.50 26 Zn (1.0) 553 564 547 1.20 1.60 134 27 (2.0) Zn 555 565 546 1.00 1.40 205 Zn^{2+} $= 0.074$ 28 \mathbf{Zn} (5.0) 558 566 545 0.80 1.00 283 29 Cd (0.5) 542 576 567 1.60 1.90 220 30 Cd 522 550 541 1.90 (1.0) 2.10 174 31 Cd (2.0) 511 537 Cd^{2+} 520 2.10 2.40 121 $= 0.097$ 32 Cd (5.0) 502 527 497 2.40 2.60 103 33 499 526 $_{\rm Cd}$ (10.0) 497 2.60 2.80 96

VALUES OF $Tf_{(1)}$, $Tf_{(P)}$, $Tr_{(P)}$, ΔHf , ΔHr and $E_{\rm a}f$ for orthorhombic (II)–HEXAGONAL (1) TRANSFORMA-TION OF VARIOUS DOPED SAMPLES OF POTASSIUM SULPHATE

^a Impurity concentrations are in atomic percent.

 ΔH of transformation of pure potassium sulphate was used as an internal standard. The value b indicated is from Kelly, as quoted in ref. 8.

peak for the doped samples with the transformation (orthorhombic(II)-hexagonal(I)) peak of pure potassium suIphate*.

RESULTS AND DISCUSSION

The *AH* **values estimated from the peak areas may have an uncertainty of** \pm 5%. However, better values of enthalpy cannot be obtained from DTA for smeared **or higher order phase transformations which occur over a wide temperature range.** This difficulty in the measurement of AH by DTA has been pointed out in the trans**formation of potassium sulphate7_**

Strictly speaking one cannot define *AH* **values in the case of doped samples with higher percentage-of impurity, because the values have been evaluated per mole of potassium sulphate. Rut the** *AH* **values have been calculated for the purpose of** comparison with that of pure potassium sulphate. The energy of activation (E_a) **could be obtained by the method of Borchardt and Daniels7 with in an uncertainty of -& 10%. Although there is considerable controversy regarding the quantitative** evaluation of E_a from DTA curves, it may be reasonable to compare values in a related series of systems^{9, 10}. Further, good linear plots of log k against $1/T$ seem to serve as satisfactory criteria for obtaining meaningful values of E_a . Such linear plots **were found in the present study.**

The temperature at the starting point of the peak for the forward transformation, $Tf_{(i)}$, forward transformation temperature $Tf_{(p)}$, backward transformation temperature $Tr_{(P)}$, AH values for the forward (AHf) and reverse transformations (AHr) and E_a values of the forward transformation (E_a f) for the pure and doped **samples are listed in Table 1.**

It is evident from Table 1 that the incorporation of impurities affects $Tf_{(i)}$, $Tf_{(P)}$, $Tf_{(P)}$, ΔHf , ΔHf and $E_a f$ values. The E_a value of 229 kcal mole⁻¹ for the transformation of pure potassium sulphate agrees well with the earlier reported data¹⁰. E_a values for the various doped samples range from 96 to 428 kcal mole⁻¹ in comparison to 229 kcal mole⁻¹ for the pure potassium sulphate¹¹. The variation in the values of ΔHf and ΔHr is also fairly large, ranging from 0.80 to 2.60 kcal mole⁻¹ and 0.80 to 2.80 kcal mole^{-1}, respectively, in comparison to 2.14 and 2.40 kcal mole^{-1} **for the pure potassium sulphate.**

As shown in Table 1, the hysteresis in the transformation temperatures of pure potassium sulphate is \sim 11 °C. Hysteresis is a necessary consequence of the coexistence of two phases¹¹ and the magnitude of hysteresis is determined by the **relative volumes of the high and low temperature phases. The increased hysteresis,** i.e., 15° , 13° , 12° , 24° , 21° , 30° occurring by the addition of 5 atomic percent Na⁺, Li⁺, Cu²⁺, Ni²⁺, Zn²⁺, Cd²⁺ ions, respectively and the decreased hysteresis (\sim 5°) **occurring by the addition of 5 atomic percent NH: are likely to be due to the variation in** *A* **Ycaused by the presence of smaller and bigger cations, respectively. Unfortunately no crystallographic data are available .on the low and high temperature forms of potassium sulphate with these impurities.**

The increase of sodium, lithium, and ammonium ion impurity from 0.5 to 10 atomic percent decrease ΔH values and increase E_a values. The transformation temperatures, i.e., $Tf_{(P)}$ and $Tf_{(P)}$ follow the trend of AH values in all cases. With the increase in Cu²⁺ ion impurity from 0.5 to 2 atomic percent, the ΔH value decreases, the E_a value increases, and with further increase of Cu ion content both ΔH and E_a values decrease. The $Tf_{(P)}$, $Tf_{(P)}$ and $Tf_{(i)}$ follow the trend of AH and E_a values, **respectively.**

In the case of Ni^{2+} and Zn^{2+} ion-doped samples, as the impurity percentage is increased, ΔH values decrease and E_a values increase. The transformation temperatures $Tf_{(P)}, Tf_{(P)}$ and $Tf_{(i)}$ follow the trend of AH and E_a values in both cases. Contrary to this, on increasing Cd^{2+} ion impurity content from 0.5 to 10 atomic percent, AH **values increase and E, values decrease.**

A perusal of the data given in Table 1 for the doped samples shows that as the E, values increase, the starting point of the forward transformation peak also shifts to a higher temperature and with the decrease in AH values the transformation temperatures, i.e., $Tf_{(P)}$ and $Tr_{(P)}$ decrease, except in the case of cadmium-doped samples, wherein the $Tf_{(P)}$ and $Tf_{(P)}$ decrease with the increase in enthalpy values.

The present findings reveal that for alkali cation impurity-doped samples $(Na^+$, Li⁺, NH $_A^+$) having the same valency state and electronic configuration but different ionic radii, the trend in the variation of E_a and AH values is more or less similar, although there is a contrast in their behaviour when the absolute values of E_a and AH are considered. As regards the Cu^{2+} and Ni^{2+} ion-doped samples (for 2-10% impurity) the different trend in the variation of E_a values may probably be due to their different electronic configuration.

The different trend in the variation of E_a and AH values in the case of Cd and **Zn ion-doped samples is not explainable with the existing data.**

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